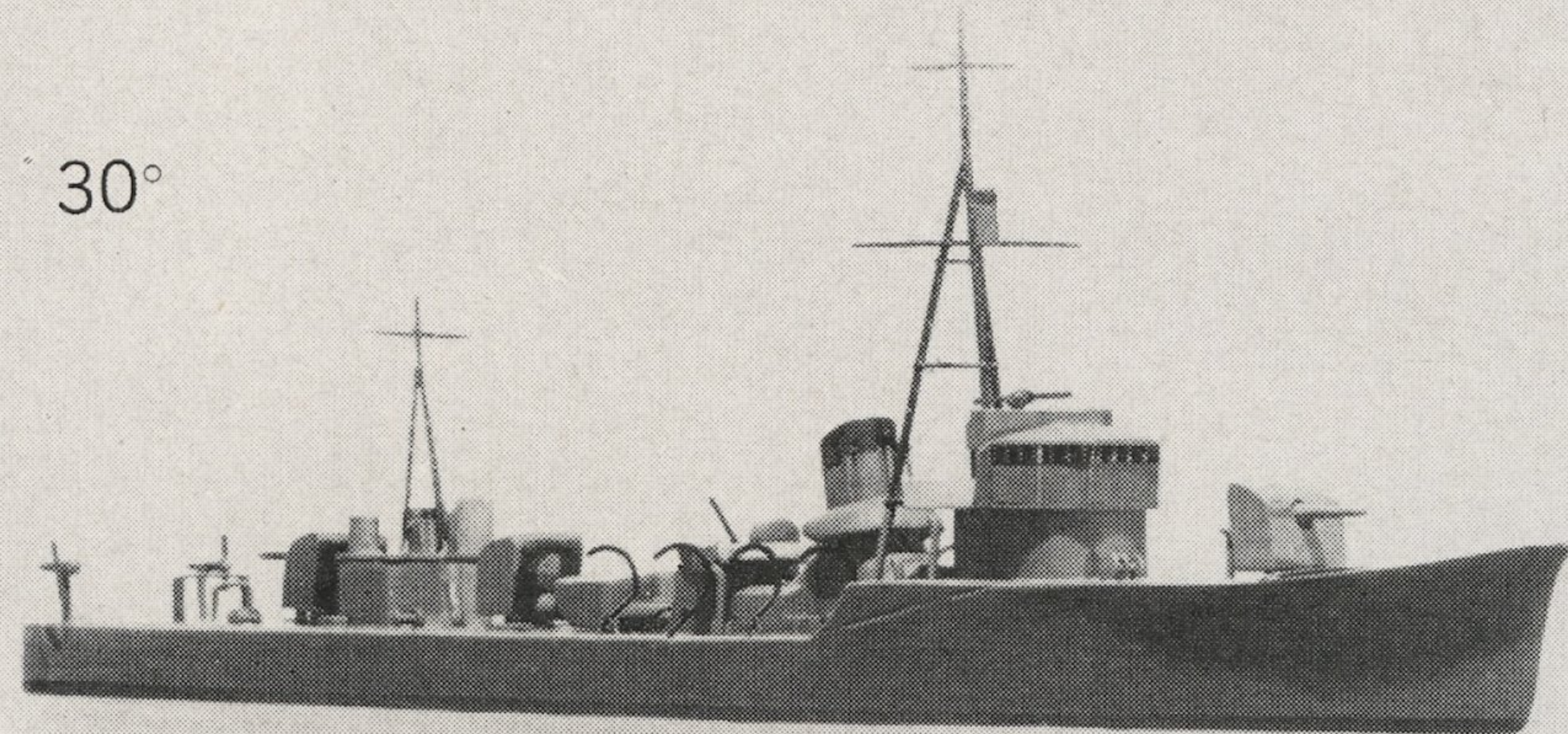


KNOTS	RPM	KNOTS	RPM	KNOTS	RPM	KNOTS	RPM
.....400	300	200	100				
.....375	275	175	75				
.....350	250	150	50				
.....325	225	125	25				

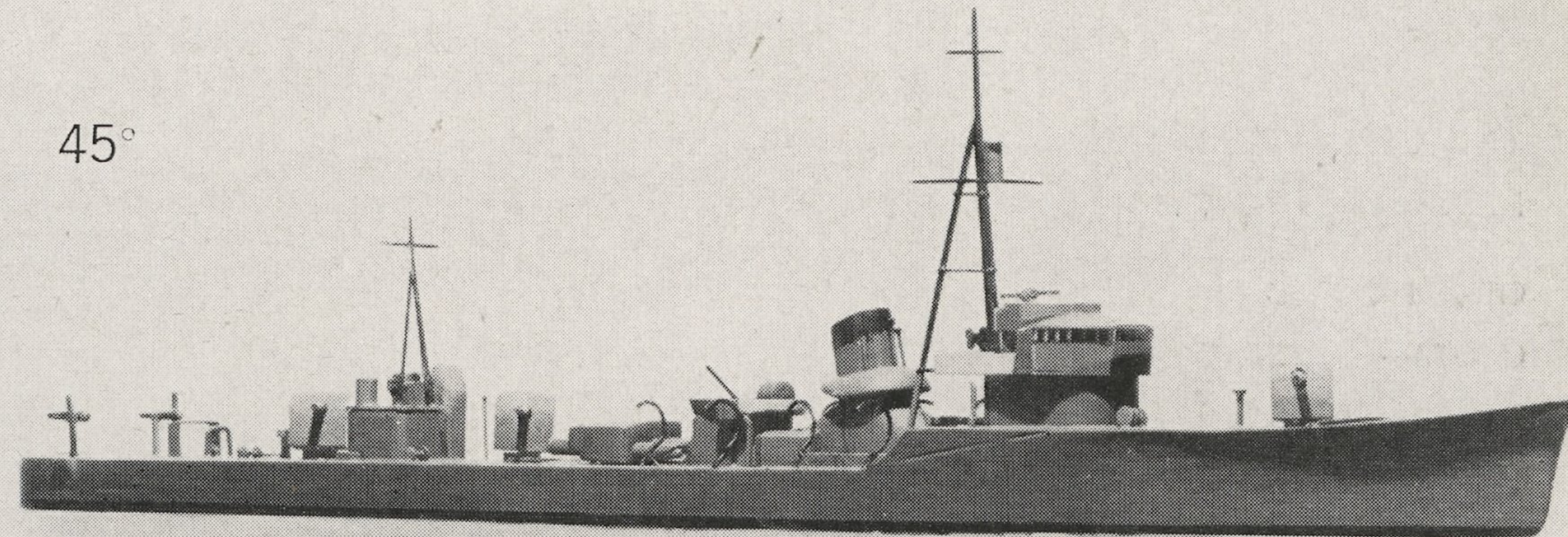
[411]

ONI 41-42

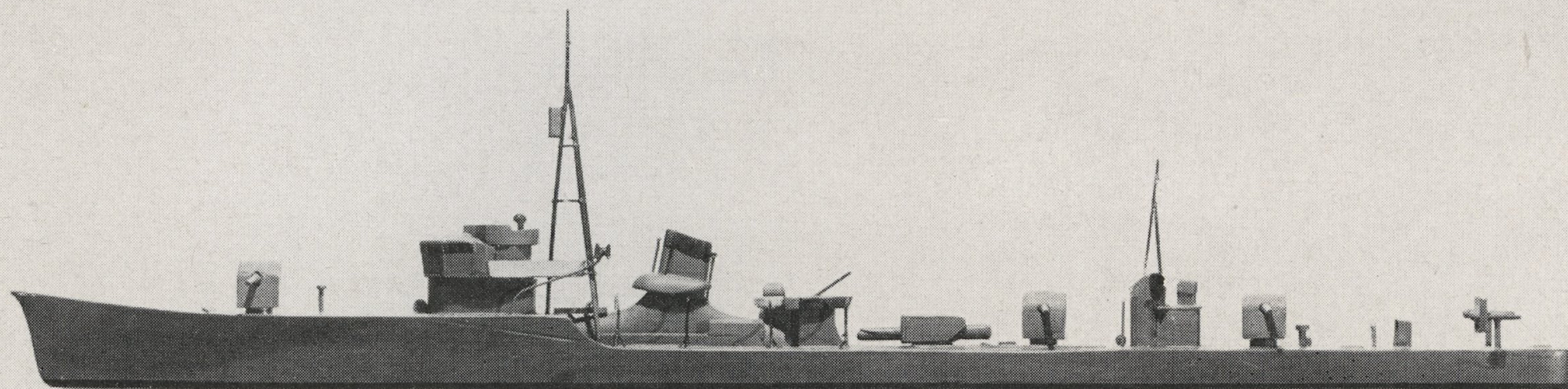
30°



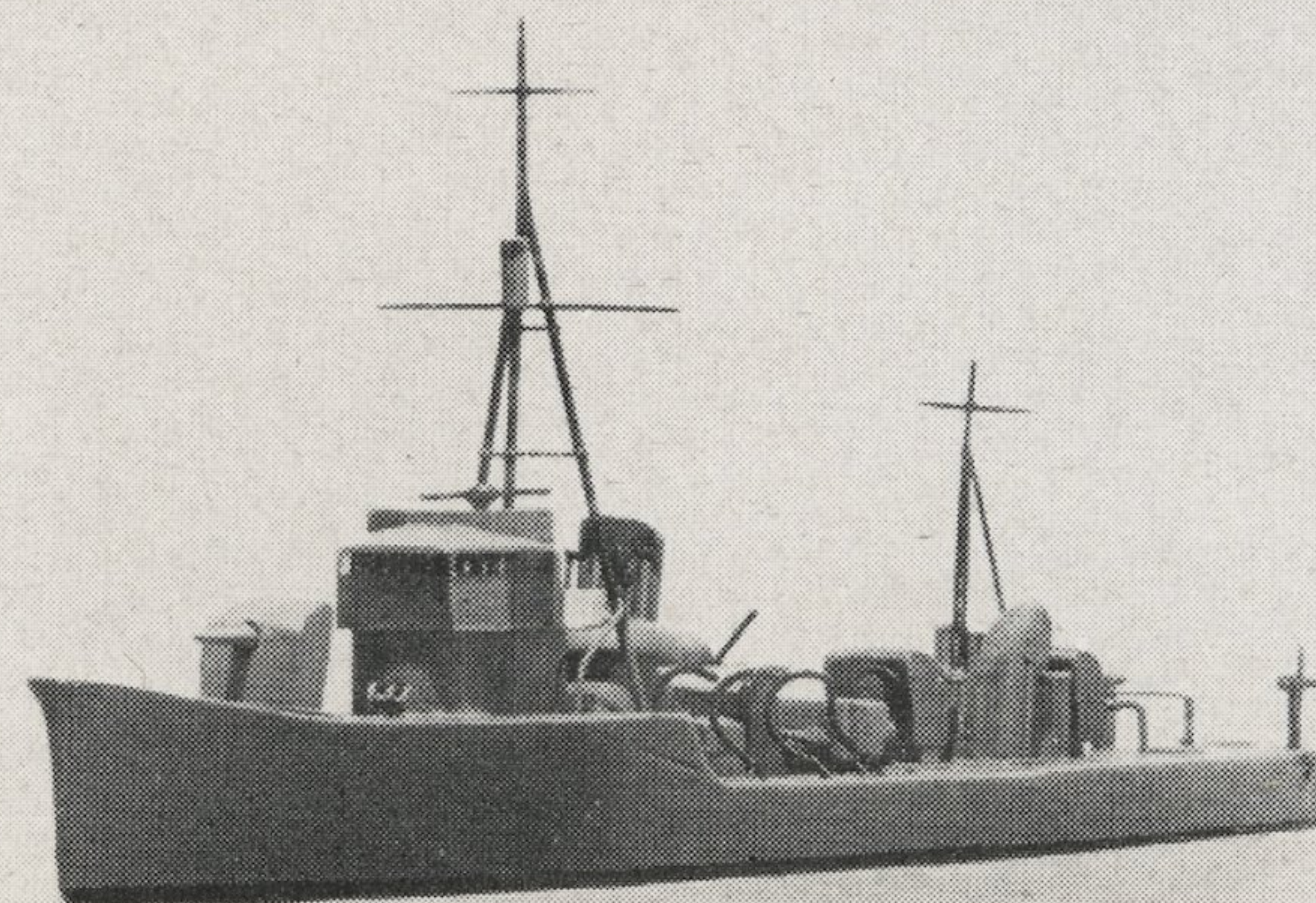
45°



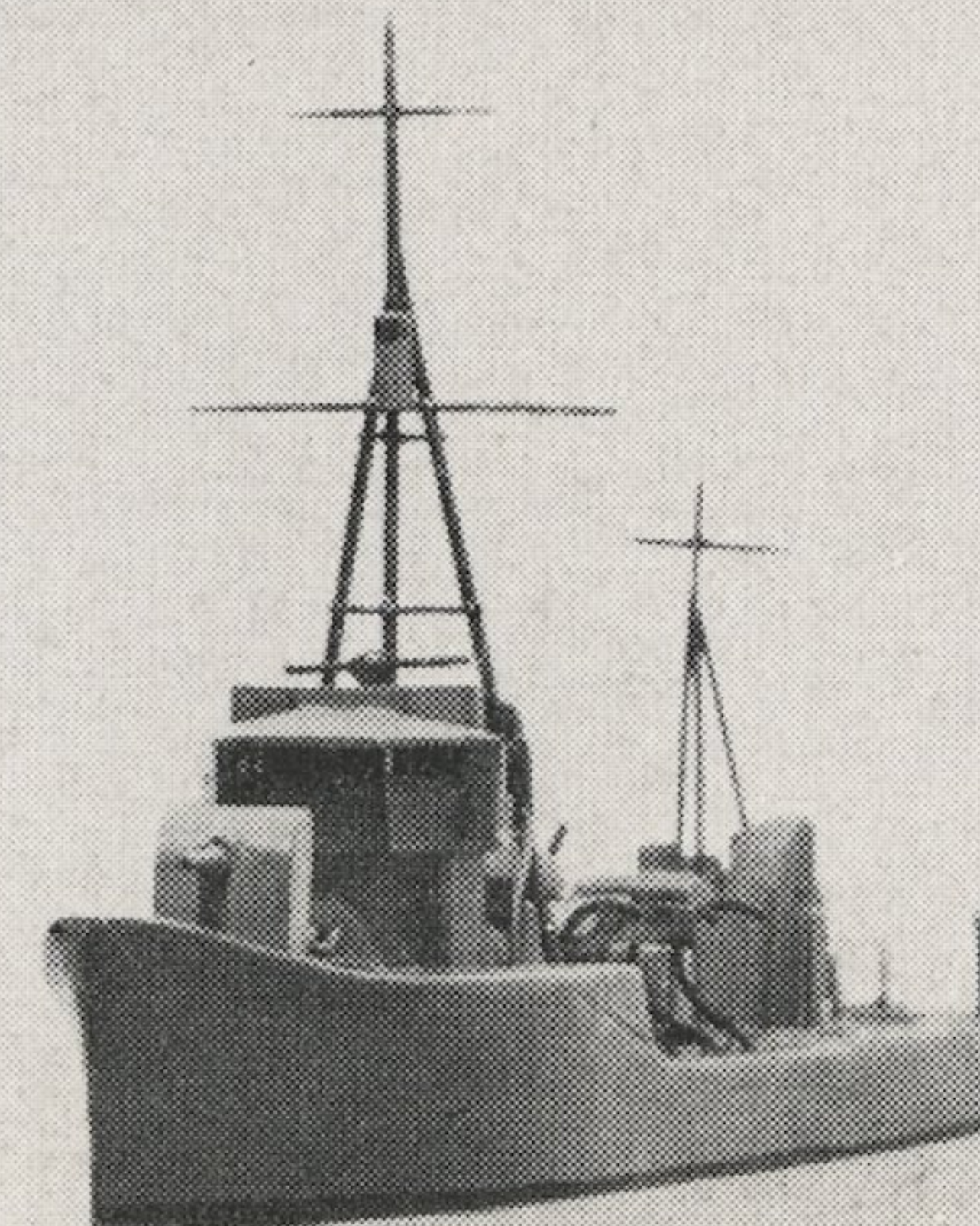
270°



340°



350°



355°

