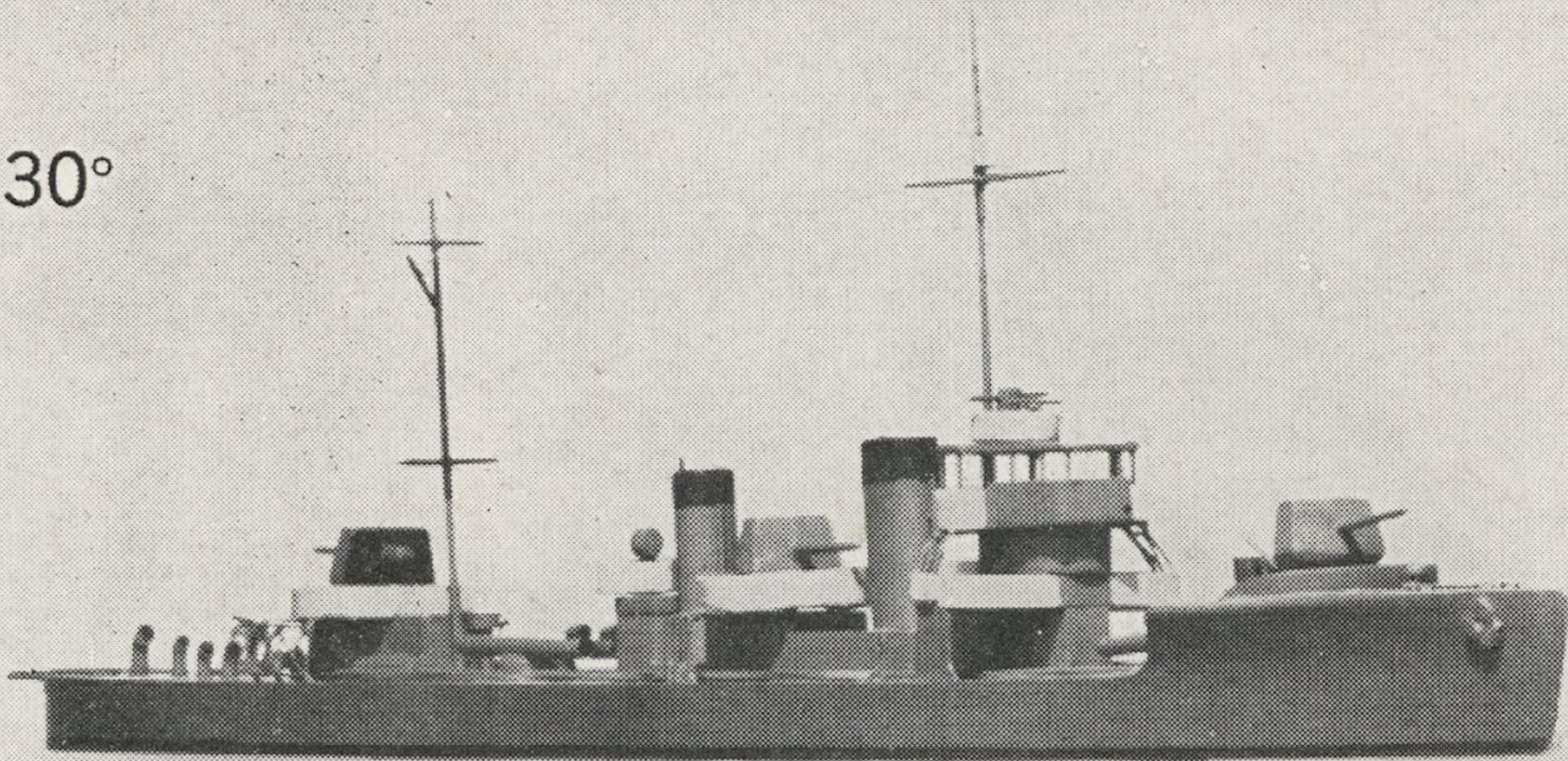


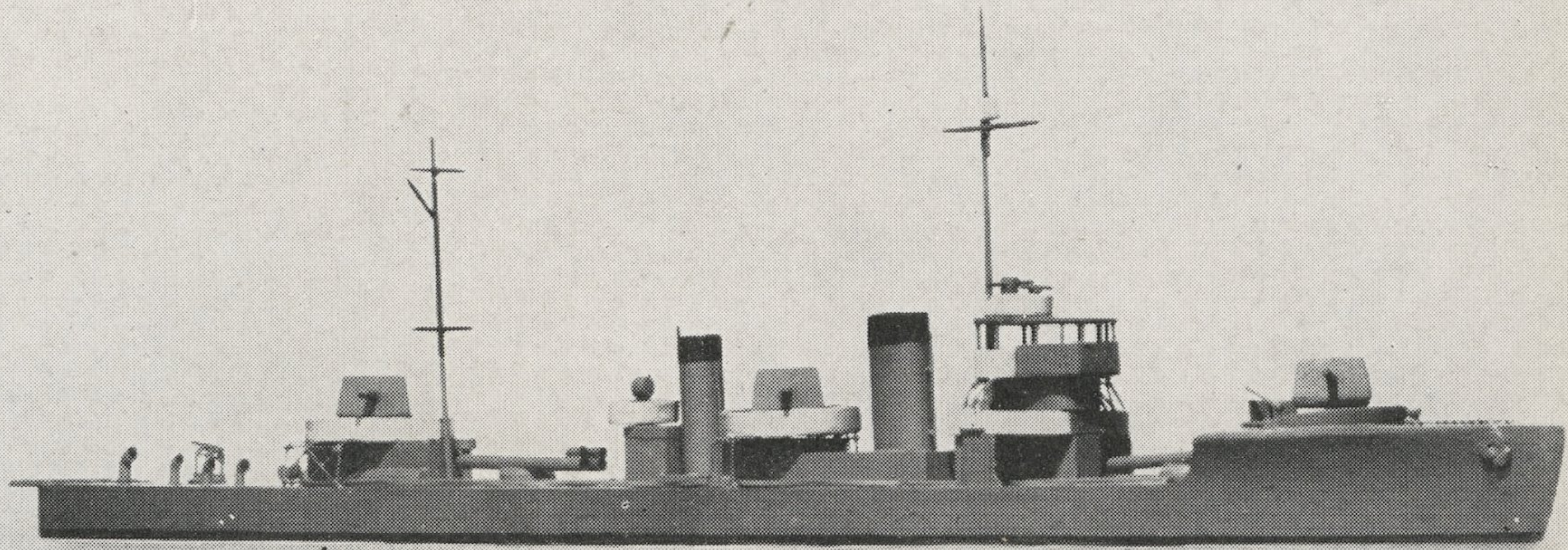
[394] ONI 41-42

KNOTS	RPM	KNOTS	RPM	KNOTS	RPM	KNOTS	RPM
.....	400		300		200		100
.....	375		275		175		75
.....	350		250		150		50
.....	325		225		125		25

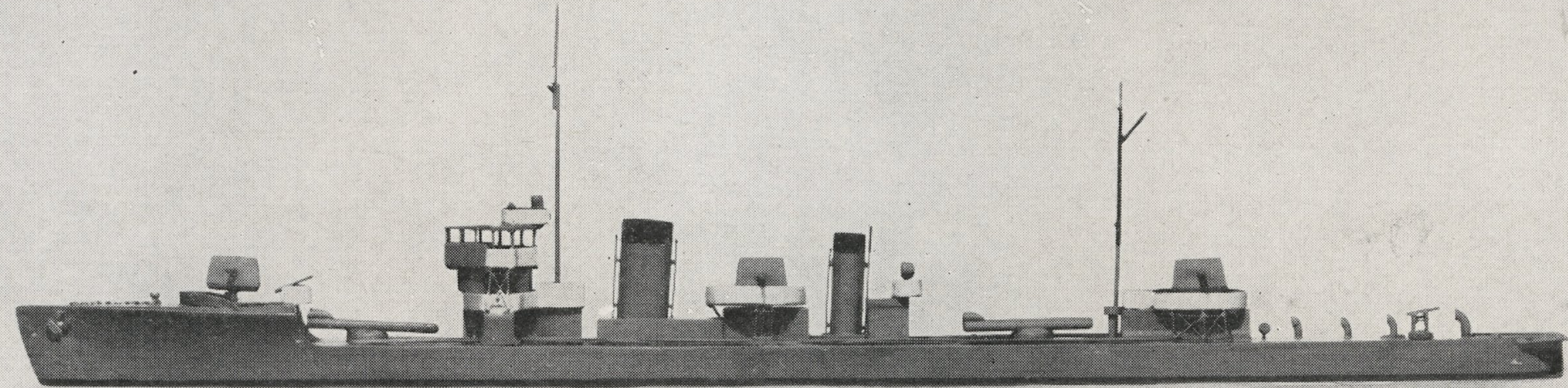
30°



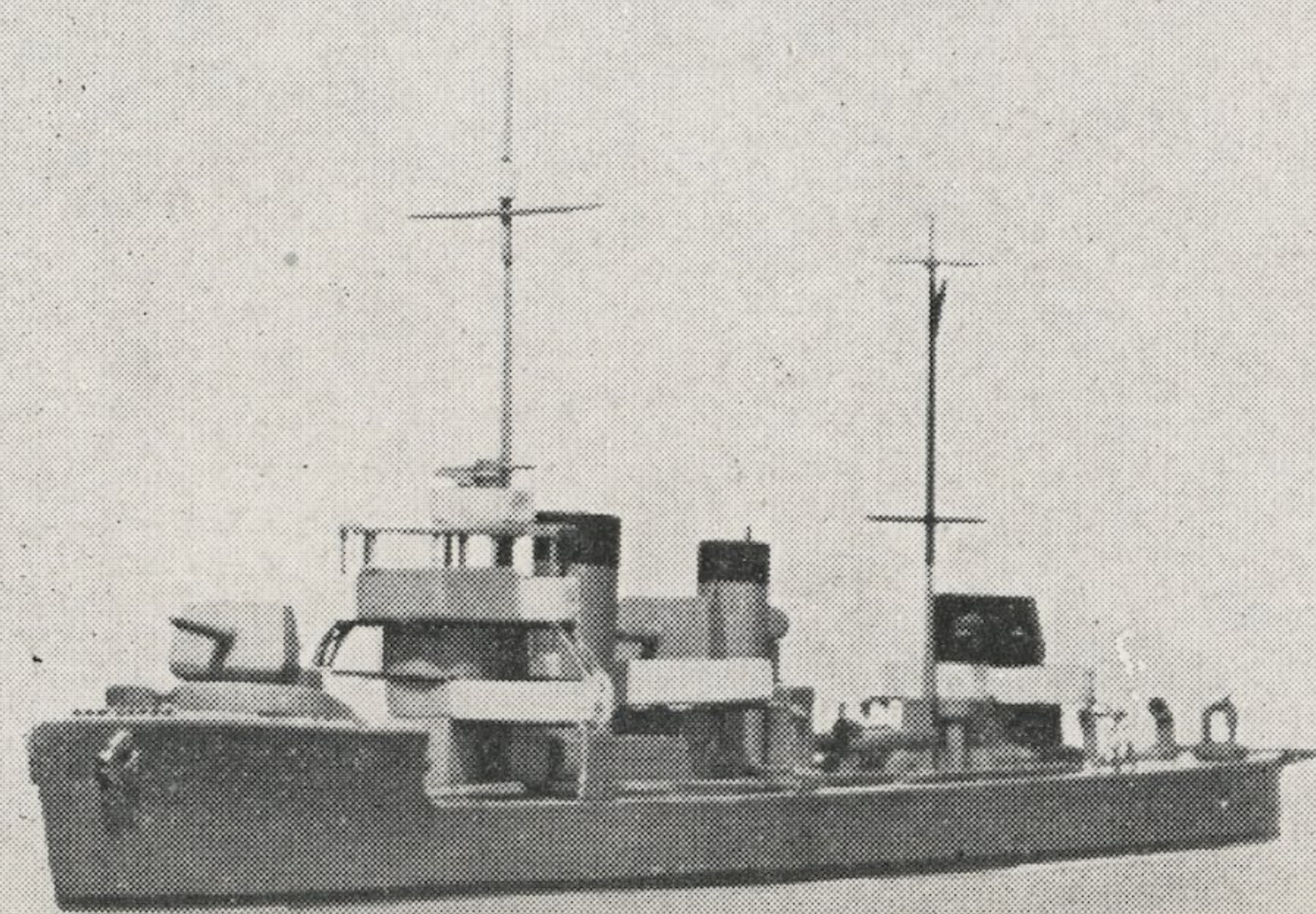
45°



270°



340°



350°



355°

