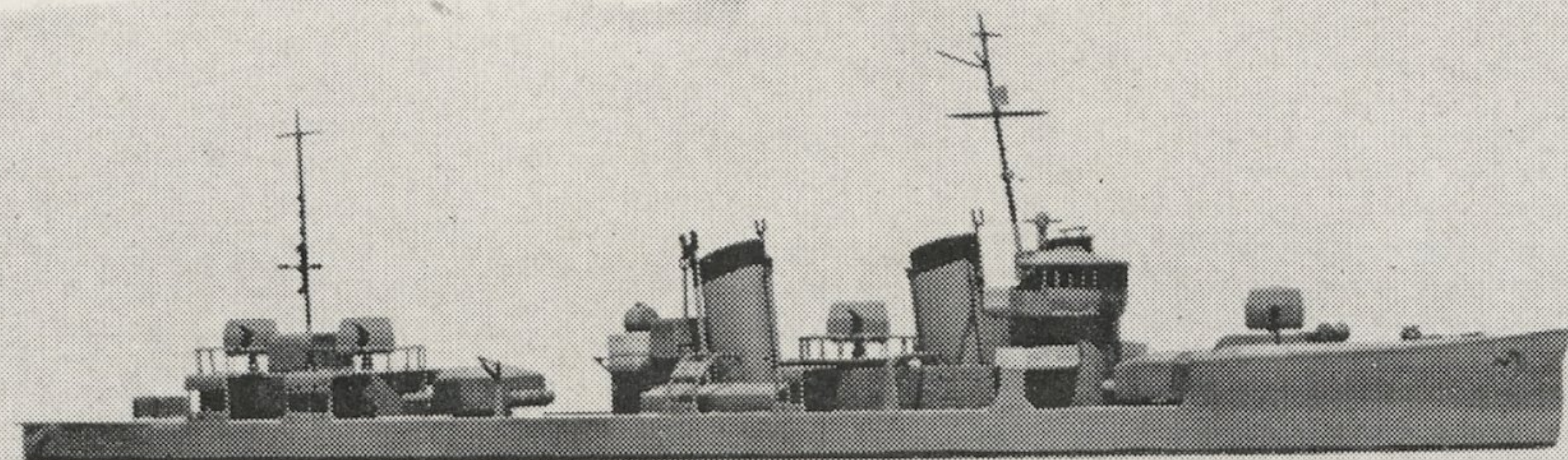


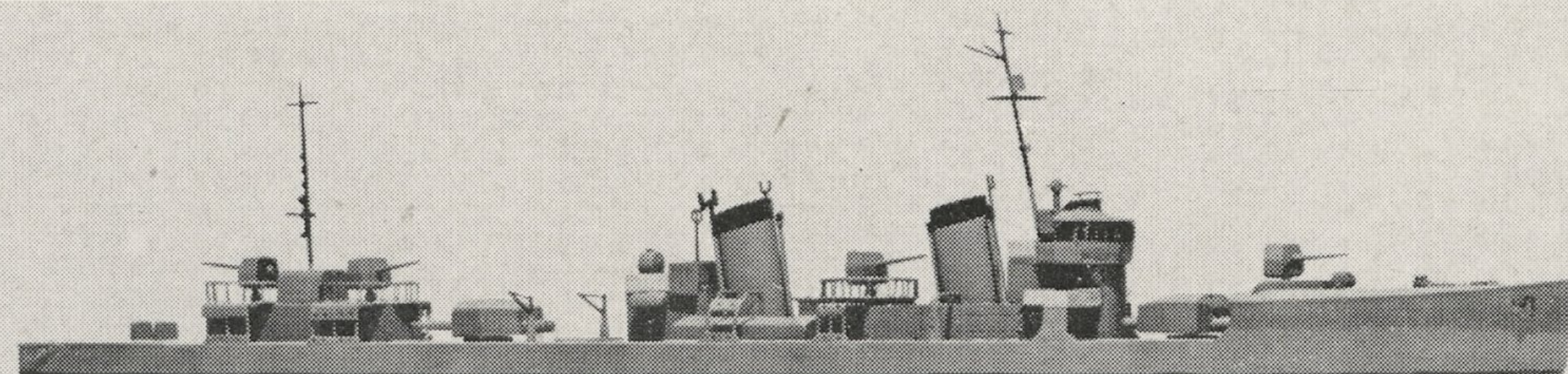
[382]
ONI 41-42

KNOTS	RPM	KNOTS	RPM	KNOTS	RPM	KNOTS	RPM
34	405-413		300		200		100
.....	375		275		175		75
.....	350		250		150		50
.....	325		225		125		25

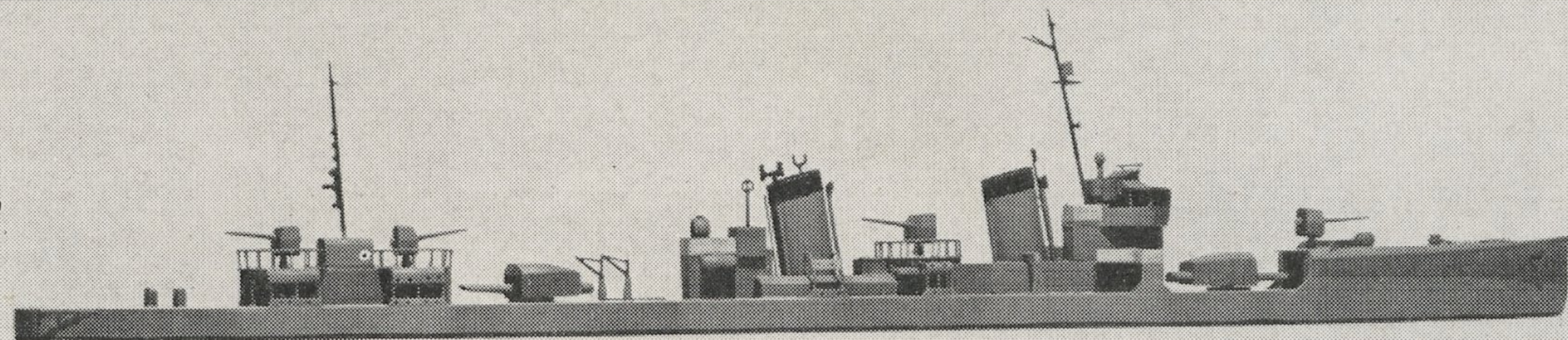
45°



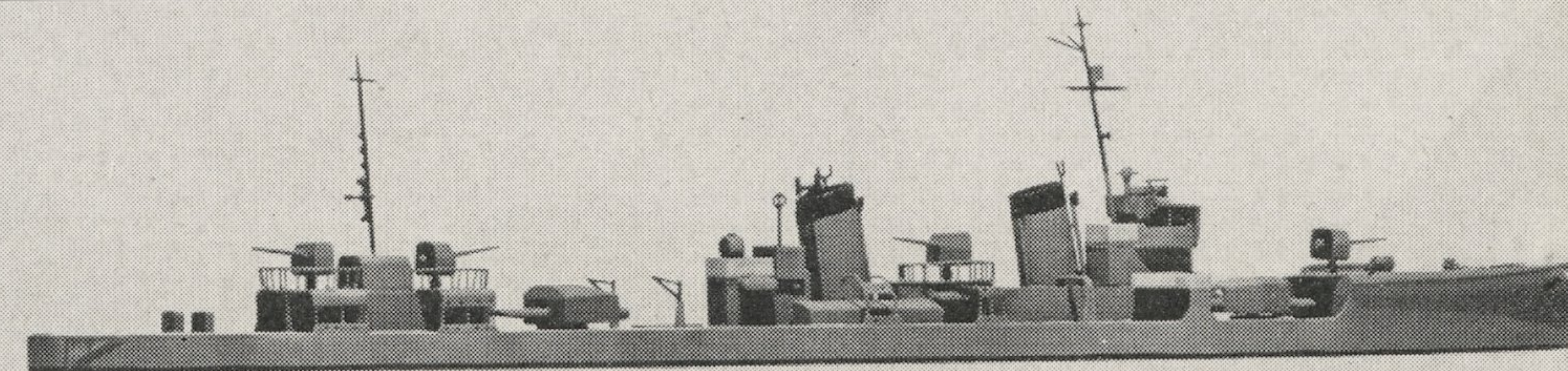
60°



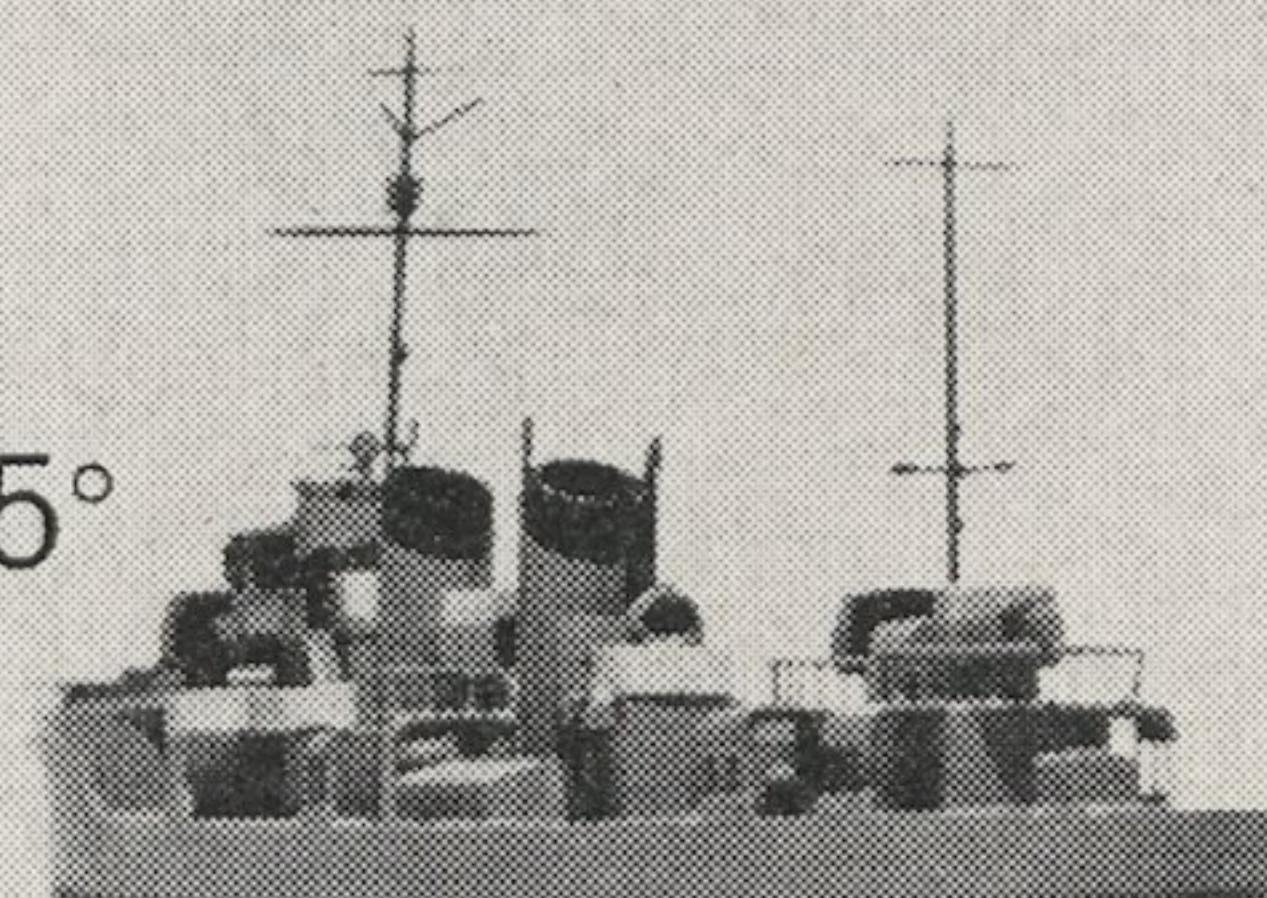
105°



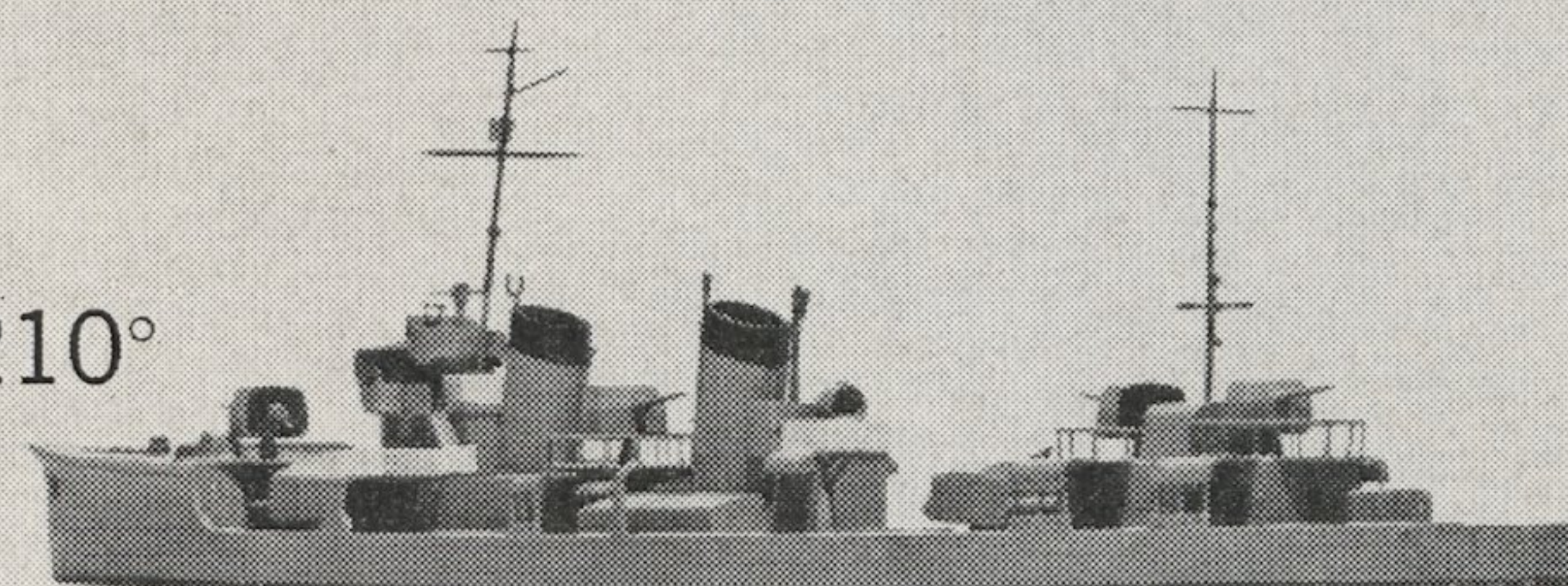
120°



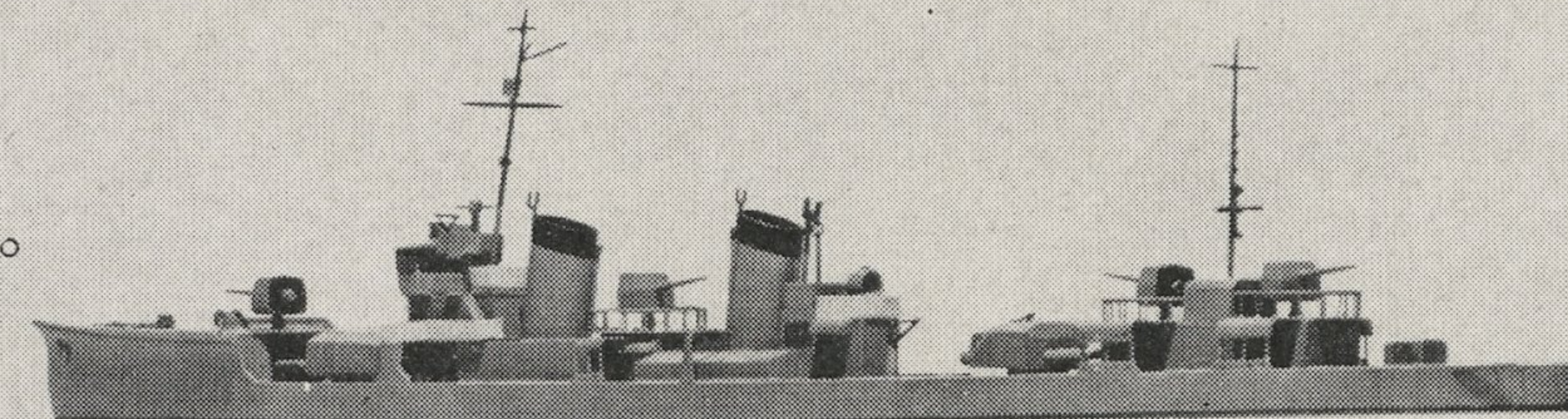
195°



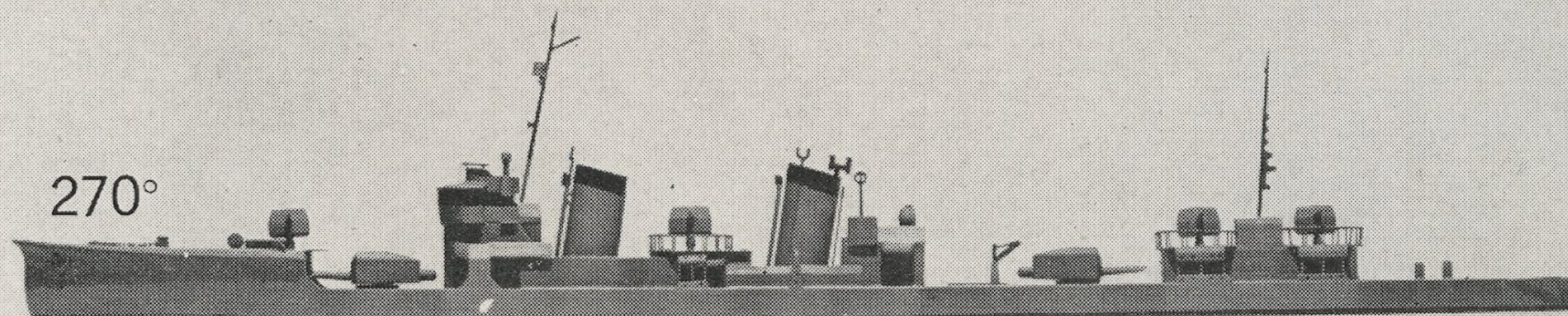
210°



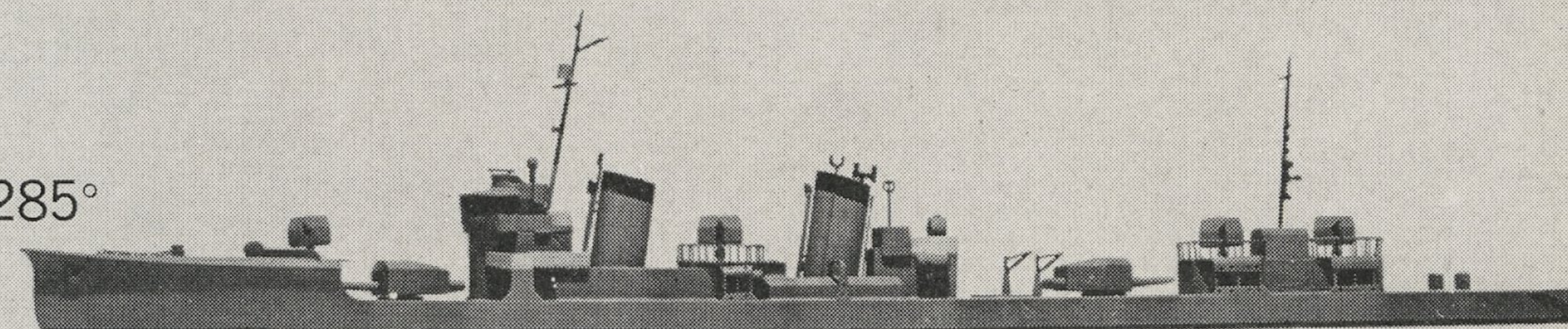
225°



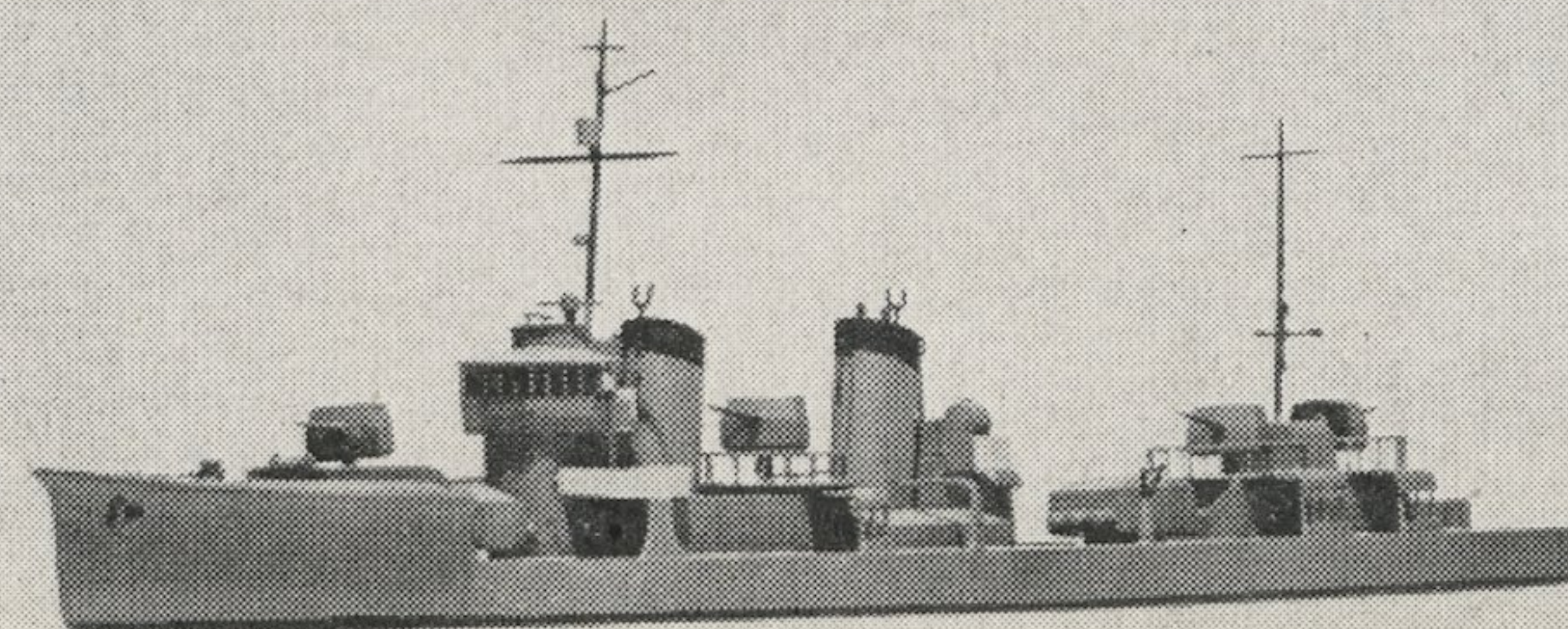
270°



285°



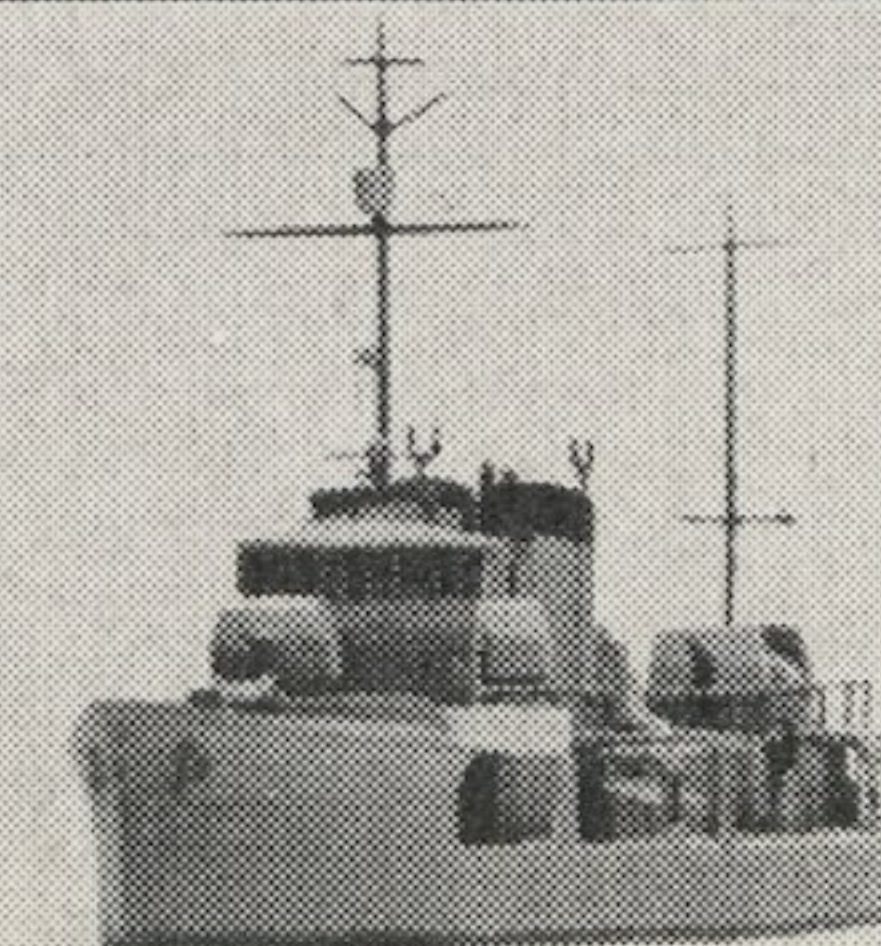
330°



340°



350°



355°

