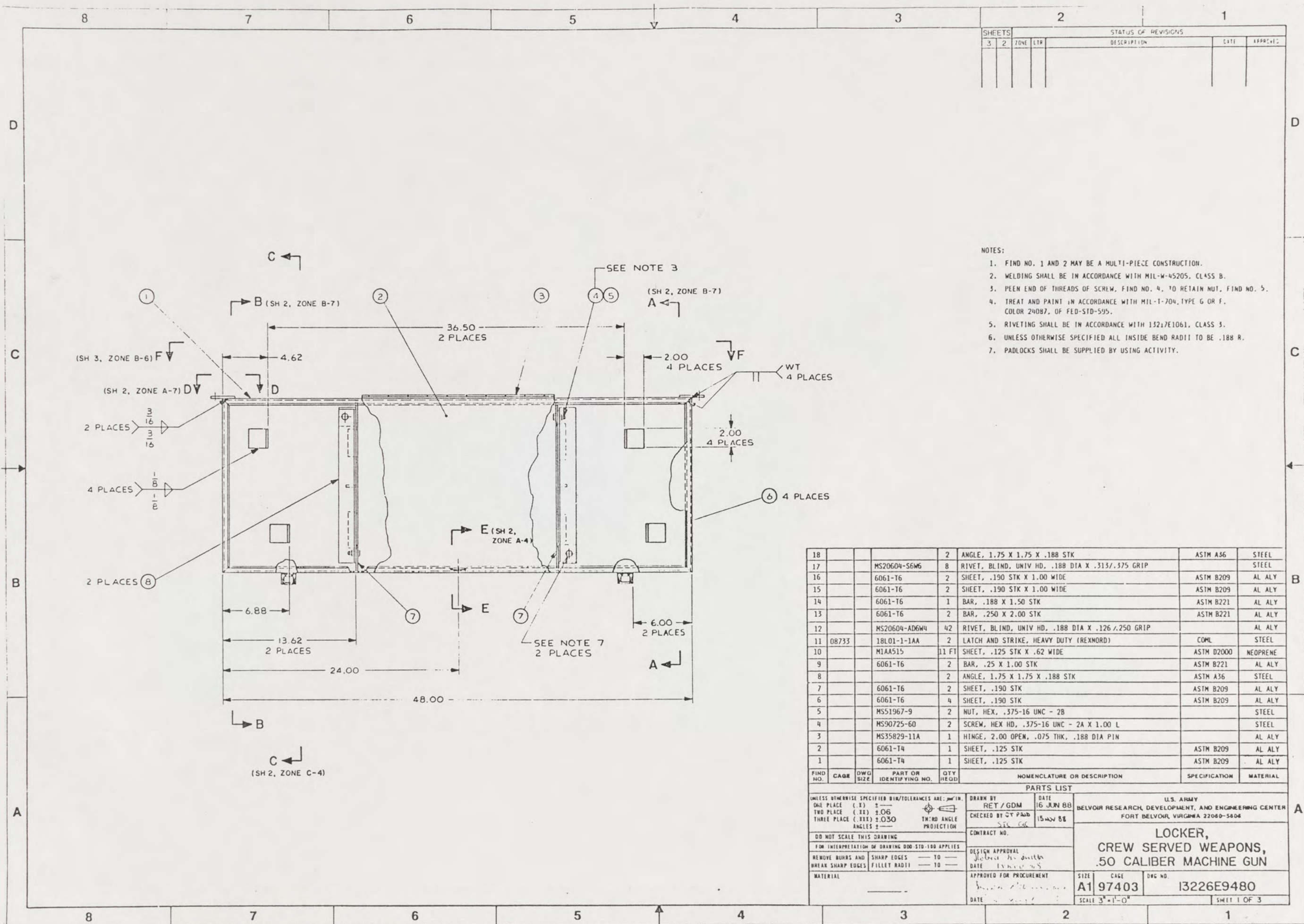




SHEETS				STATUS OF REVISIONS			
3	2	ZONE	LTR	DESCRIPTION	DATE	APPROVED	

- NOTES:
1. FIND NO. 1 AND 2 MAY BE A MULTI-PIECE CONSTRUCTION.
 2. WELDING SHALL BE IN ACCORDANCE WITH MIL-W-45205, CLASS B.
 3. PEEN END OF THREADS OF SCREW, FIND NO. 4, TO RETAIN NUT, FIND NO. 5.
 4. TREAT AND PAINT IN ACCORDANCE WITH MIL-T-704, TYPE G OR F, COLOR 24087, OF FED-STD-595.
 5. RIVETING SHALL BE IN ACCORDANCE WITH 13217E1061, CLASS 3.
 6. UNLESS OTHERWISE SPECIFIED ALL INSIDE BEND RADII TO BE .188 R.
 7. PADLOCKS SHALL BE SUPPLIED BY USING ACTIVITY.

18			2	ANGLE, 1.75 X 1.75 X .188 STK	ASTM A36	STEEL
17		MS20604-S6W6	8	RIVET, BLIND, UNIV HD, .188 DIA X .313/.375 GRIP		STEEL
16		6061-T6	2	SHEET, .190 STK X 1.00 WIDE	ASTM B209	AL ALY
15		6061-T6	2	SHEET, .190 STK X 1.00 WIDE	ASTM B209	AL ALY
14		6061-T6	1	BAR, .188 X 1.50 STK	ASTM B221	AL ALY
13		6061-T6	2	BAR, .250 X 2.00 STK	ASTM B221	AL ALY
12		MS20604-AD6W4	42	RIVET, BLIND, UNIV HD, .188 DIA X .126/.250 GRIP		AL ALY
11	08733	18L01-1-1AA	2	LATCH AND STRIKE, HEAVY DUTY (REXNORD)	COML	STEEL
10		M1AA515	11 FT	SHEET, .125 STK X .62 WIDE	ASTM D2000	NEOPRENE
9		6061-T6	2	BAR, .25 X 1.00 STK	ASTM B221	AL ALY
8			2	ANGLE, 1.75 X 1.75 X .188 STK	ASTM A36	STEEL
7		6061-T6	2	SHEET, .190 STK	ASTM B209	AL ALY
6		6061-T6	4	SHEET, .190 STK	ASTM B209	AL ALY
5		MS51967-9	2	NUT, HEX, .375-16 UNC - 2B		STEEL
4		MS90725-60	2	SCREW, HEX HD, .375-16 UNC - 2A X 1.00 L		STEEL
3		MS35829-11A	1	HINGE, 2.00 OPEN, .075 THK, .188 DIA PIN		AL ALY
2		6061-T4	1	SHEET, .125 STK	ASTM B209	AL ALY
1		6061-T4	1	SHEET, .125 STK	ASTM B209	AL ALY

FIND NO.	CAGE	DWG SIZE	PART OR IDENTIFYING NO.	QTY REQD	NOMENCLATURE OR DESCRIPTION	SPECIFICATION	MATERIAL
PARTS LIST							
UNLESS OTHERWISE SPECIFIED DIM/TOLERANCES ARE: .001 IN.				DRAWN BY RET/GDM			
ONE PLACE (.1) .006				DATE 16 JUN 88			
TWO PLACE (.11) .006				CHECKED BY CT PAB			
THREE PLACE (.111) .006				DATE 15 JUN 88			
ANGLES .001				CONTRACT NO.			
DO NOT SCALE THIS DRAWING				DESIGN APPROVAL			
FOR INTERPRETATION OF DRAWING DDD-STD-100 APPLIES				DATE 15 JUN 88			
REMOVE BURRS AND BREAK SHARP EDGES				APPROVED FOR PROCUREMENT			
SHARP EDGES TO .001				DATE 15 JUN 88			
FILLET RADII TO .001				SCALE 3"=1'-0"			
MATERIAL				SHEET 1 OF 3			

U.S. ARMY
BELVOIR RESEARCH, DEVELOPMENT, AND ENGINEERING CENTER
FORT BELVOIR, VIRGINIA 22060-5606

**LOCKER,
CREW SERVED WEAPONS,
.50 CALIBER MACHINE GUN**

SIZE: A1
CAGE: 97403
DWG NO.: 13226E9480

