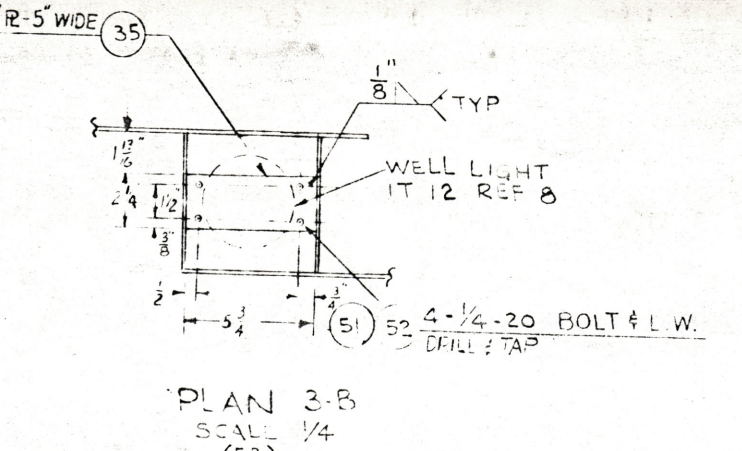
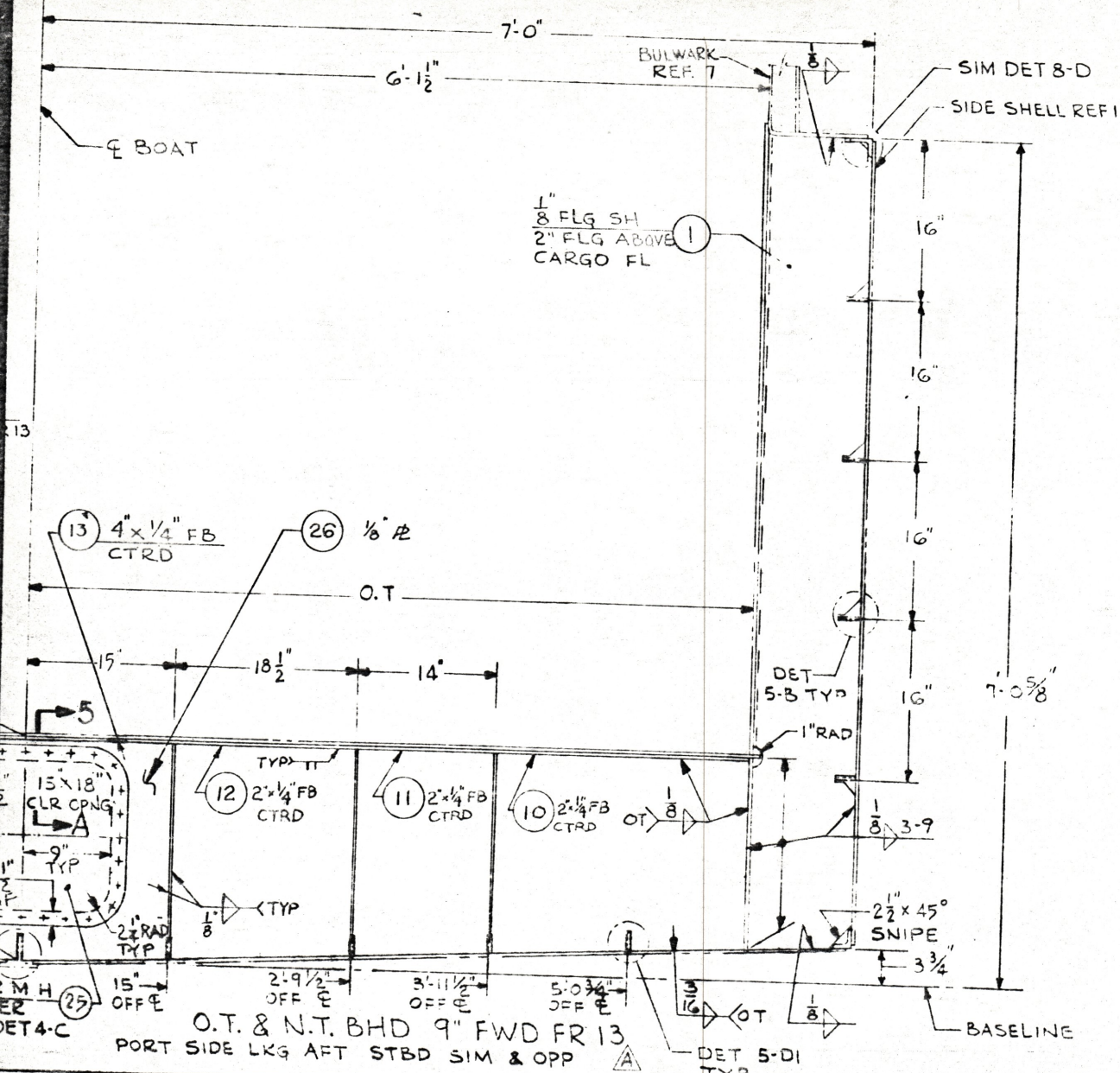
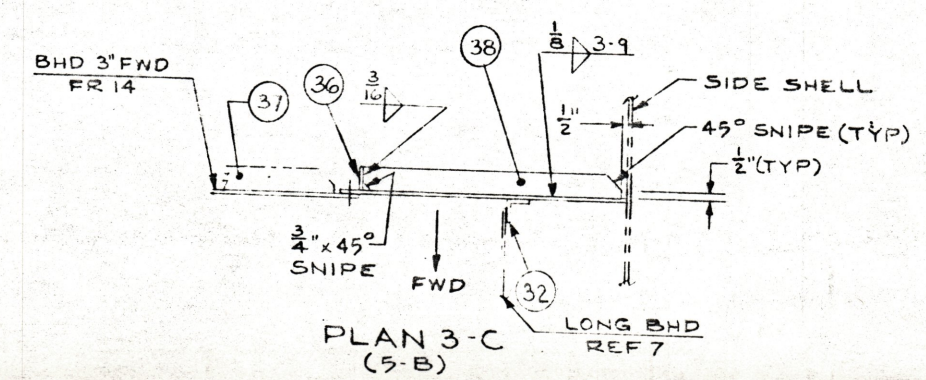
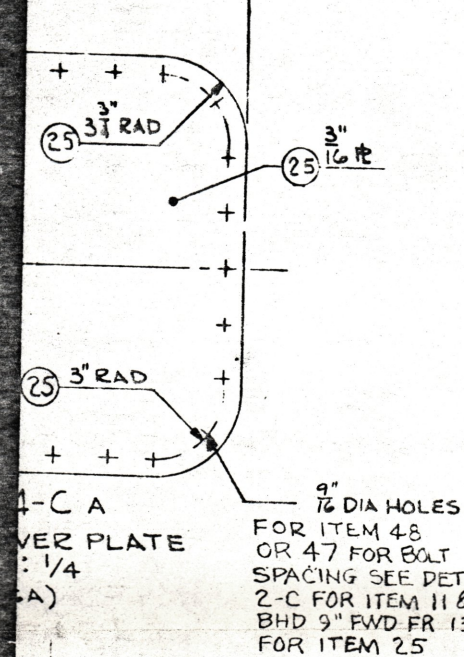
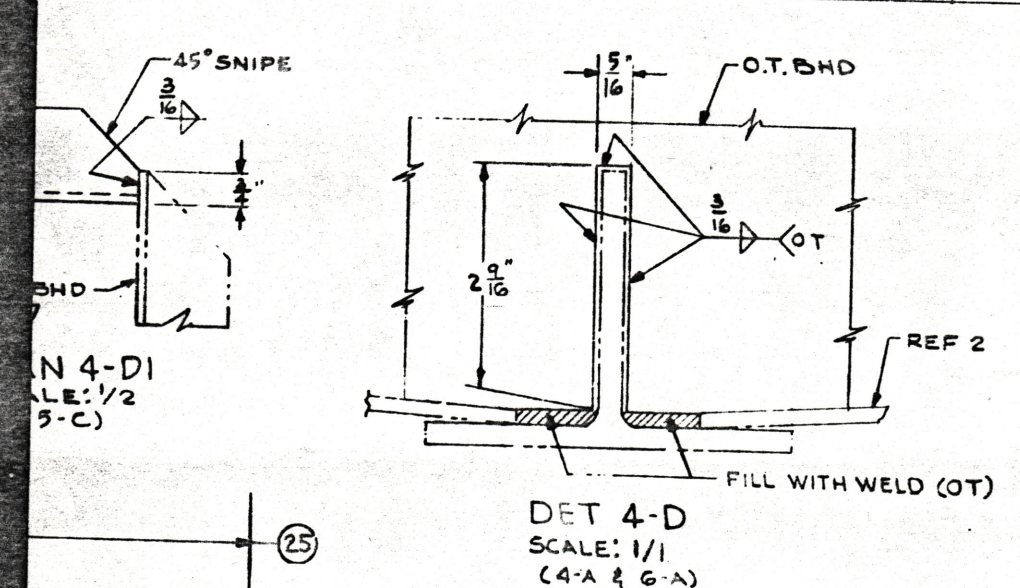




ITEM NO	QTY	DESCRIPTION	MATERIAL	SECP NO	CODE IDENT	PART NO	REMARKS	GR	UNIT
56	2	WATER TIGHT FLUSH HATCH	MILD STEEL	COML		420-A-P	Drawn from LCM(6)HPI		
55	1	GASKET 1/8" THK	NBR	COML			BHD 9" FWD FR 13		
53	2	GASKET 1/8" THK	NBR	COML			BHD 3" FWD FR 14		
52	8	LOCKWASHER 1/8" NOM	STL GALV	COML			BHD 3" FWD FR 14		
51	8	MACH SCREW RD HD SLOT 4" x 20" x 1/8"	STL GALV	COML			BHD 3" FWD FR 14		
50	200	FLAT WASHER 1/2" DIA x 5/16" THK	STL GALV	COML			BHD 3" FWD FR 14		
49	200	NUT HEX SFLK 1/2" DIA x 1/2" LONG	STL GALV	COML			BHD 3" FWD FR 14		
48	172	BOLT HEX HD 1/2" DIA x 1/2" LONG	STL GALV	COML			BHD 3" FWD FR 14		
47	4	1/4" x 1/2" FB	STL	ASTM A131			BHD 9" FWD FR 13		
46	4	1/4" x 1/2" FB	STL	ASTM A131			BHD 3" FWD FR 14		
45	4	1/4" x 1/2" FB	STL	ASTM A131			BHD 3" FWD FR 14		
44	4	1/4" x 1/2" FB	STL	ASTM A131			BHD 3" FWD FR 14		
43	4	1/4" x 1/2" FB	STL	ASTM A131			BHD 3" FWD FR 14		
42	1	5" x 1/2" FB	STL	ASTM A131			BHD 9" FWD FR 13		

PARTS LIST

GENERAL NOTES

1. ALL FLANGED PLATES TO HAVE MINIMUM INSIDE RADIUS.
2. QUANTITIES GIVEN ARE FOR ONE BOAT.
3. PAINTING TO BE IN ACCORDANCE WITH REF 1.
4. ML OF FLOORS IS ON THE HEEL OF TRANSV FRAMES.
5. ML OF LONG SWASH BHD IS THE INBD SIDE OF PLATE.
6. ML OF TRANSV BHD IS FWD SIDE OF PLATE.

REV	DATE	DESCRIPTION	BY	CHKD
1	28/1/78	MODIFIED: OT & NT BHD 9" FWD FR 13, OT 1WT BHD 3" FWD FR 13, NT FR 14 1/2, NT FR 15. DELETED: SECT 2-B, DET 2-C, EL 3-D, ITEM 11 FROM DET 4-C, DET 5-D, SWASH BHD, ITEMS 19, 23, 34, 47 & 55; REVISED PARTS LIST TO SUIT.		

NO	TITLE	QTY	UNIT	REMARKS
10	F.O. PIPING	151	541-5033209	
9	BILGE PIPING	149	524-5033207	
8	ELECTRICAL	147	301-5033205	
7	LONG BHD & BULWARK	135	121-5033207	
6	HATCHES	134	167-5033202	
5	ENGINE FDN	133	182-5033202	
4	PAINTING SCHEDULE	127	631-5033205	
3	MAIN DECK & CARGO FLAT	132	130-5033202	
2	BOTTOM PLATING	124	111-5033202	
1	SIDE PLTG	123	111-5033202	

REFERENCES

ITEM NO	QTY	DESCRIPTION	MATERIAL	SECP NO	CODE IDENT	PART NO	REMARKS	GR	UNIT
41	2	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
40	4	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
39	6	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
38	6	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
37	2	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
36	4	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
35	2	1/4" PLATE	STL	ASTM A131			BHD 3" FWD FR 14		
34	2	2" x 2" x 1/4" ANGLE	STL	ASTM A131			BHD 3" FWD FR 14		
33	1	2" x 2" x 3/8" ANGLE	STL	ASTM A131			BHD 3" FWD FR 14		
32	4	3" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
29	1	1/8" SHEET	STL	ASTM A131			BHD 3" FWD FR 14		
28	2	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
27	1	1/8" SHEET	STL	ASTM A131			BHD 3" FWD FR 14		
26	1	1/8" SHEET	STL	ASTM A131			BHD 3" FWD FR 14		
25	1	1/8" SHEET	STL	ASTM A131			BHD 3" FWD FR 14		
24	2	3" PLATE	STL	ASTM A131			BHD 3" FWD FR 14		
23	1	3" PLATE	STL	ASTM A131			BHD 3" FWD FR 14		
22	1	3" PLATE	STL	ASTM A131			BHD 3" FWD FR 14		
21	1	3" PLATE	STL	ASTM A131			BHD 3" FWD FR 14		
20	1	3" PLATE	STL	ASTM A131			BHD 3" FWD FR 14		
19	1	3" PLATE	STL	ASTM A131			BHD 3" FWD FR 14		
18	1	3" PLATE	STL	ASTM A131			BHD 3" FWD FR 14		
17	1	3" PLATE	STL	ASTM A131			BHD 3" FWD FR 14		
16	1	3" PLATE	STL	ASTM A131			BHD 3" FWD FR 14		
15	1	3" PLATE	STL	ASTM A131			BHD 3" FWD FR 14		
14	2	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
13	1	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
12	2	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
11	2	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
10	2	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
9	2	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
8	2	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
7	2	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
6	2	2" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
5	1	1" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
4	1	1" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
3	1	1" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
2	1	1" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		
1	1	1" x 1/4" FB	STL	ASTM A131			BHD 3" FWD FR 14		

PARTS LIST

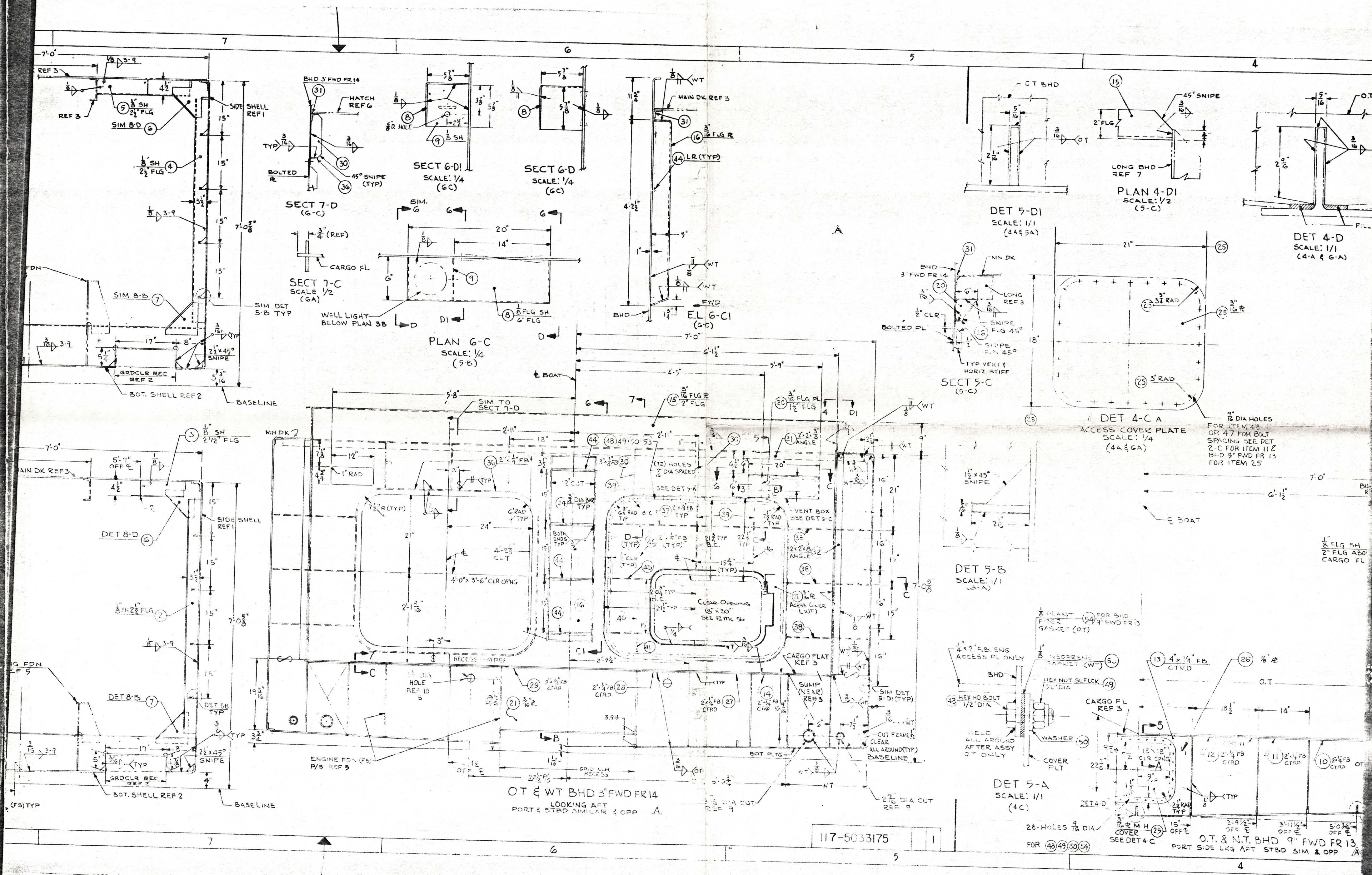
ITEM NO	QTY	DESCRIPTION	MATERIAL	SECP NO	CODE IDENT	PART NO	REMARKS	GR	UNIT
56	2	WATER TIGHT FLUSH HATCH	MILD STEEL	COML		420-A-P	Drawn from LCM(6)HPI		
55	1	GASKET 1/8" THK	NBR	COML			BHD 9" FWD FR 13		
53	2	GASKET 1/8" THK	NBR	COML			BHD 3" FWD FR 14		
52	8	LOCKWASHER 1/8" NOM	STL GALV	COML			BHD 3" FWD FR 14		
51	8	MACH SCREW RD HD SLOT 4" x 20" x 1/8"	STL GALV	COML			BHD 3" FWD FR 14		
50	200	FLAT WASHER 1/2" DIA x 5/16" THK	STL GALV	COML			BHD 3" FWD FR 14		
49	200	NUT HEX SFLK 1/2" DIA x 1/2" LONG	STL GALV	COML			BHD 3" FWD FR 14		
48	172	BOLT HEX HD 1/2" DIA x 1/2" LONG	STL GALV	COML			BHD 3" FWD FR 14		
47	4	1/4" x 1/2" FB	STL	ASTM A131			BHD 9" FWD FR 13		
46	4	1/4" x 1/2" FB	STL	ASTM A131			BHD 3" FWD FR 14		
45	4	1/4" x 1/2" FB	STL	ASTM A131			BHD 3" FWD FR 14		
44	4	1/4" x 1/2" FB	STL	ASTM A131			BHD 3" FWD FR 14		
43	4	1/4" x 1/2" FB	STL	ASTM A131			BHD 3" FWD FR 14		
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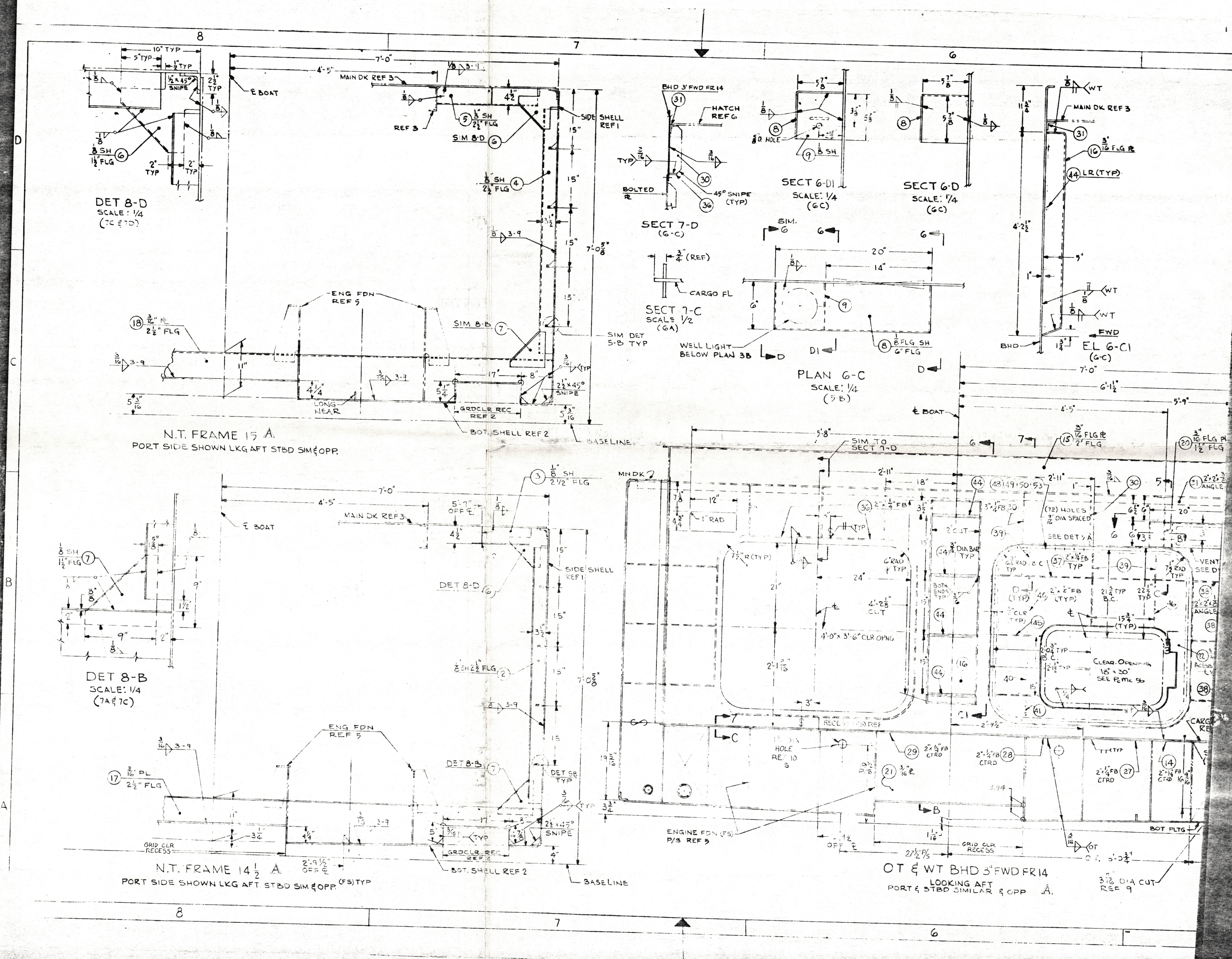
THIS DRAWING DEVELOPED FROM LCM(6)HPI.
DRAWINGS SUPPLIED BY MARINETTE MARINE CO.
CONTRACT N0024-75-C-2090.

DEPARTMENT OF THE NAVY
NAVAL SEA SYSTEMS COMMAND
WASHINGTON, DC
LANDING CRAFT MECHANIZED LCM(6)-HPI
FRAMES 13-15

SCALE: 1/2"=1'-0" AND AS NOTED
SHEET 1 OF 1



117-5033175



DET 8-D
SCALE: 1/4
(7C & 7D)

N.T. FRAME 15 A
PORT SIDE SHOWN LKG AFT STBD SIM & OPP.

DET 8-B
SCALE: 1/4
(7A & 7C)

N.T. FRAME 14 1/2 A
PORT SIDE SHOWN LKG AFT STBD SIM & OPP. (FS) TYP

PLAN 6-C
SCALE: 1/4
(7B)

SECT 6-D
SCALE: 1/4
(6C)

SECT 6-D1
SCALE: 1/4
(6C)

SECT 7-D
(6-C)

SECT 7-C
SCALE: 1/2
(6A)

OT & WT BHD 3' FWD FR 14
LOOKING AFT
PORT & STBD SIMILAR & OPP. A.